

EPSON OPOS ADK MANUAL

APPLICATION DEVELOPMENT GUIDE

POSPrinter (TM-L90LinerFree)

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Contents

SECTION 1. INTRODUCTION	1
SECTION 2. DETAILS ON SETTINGS	2
2.1 References of Firmware Versions	2
2.2 DIP Switches Settings	2
2.3 Port Information	4
2.4 Device Settings	5
2.4.1 Usable Device Specific Settings	5
2.4.2 Multilingual font Setting	6
2.4.3 Options	6
SECTION 3. FUNCTION DETAILS	7
3.1 Property Set Values and Default Values	7
3.1.1 Capability Set Values	7
3.1.2 List Properties	9
3.1.3 Width and Height Properties	10
3.1.4 Common Property Strings	11
3.1.5 PageMode Print Properties	12
3.2 Methods	13
3.3 Escape Sequences	14
3.4 Printable Barcode Type	15
3.5 MAXI CODE Printing	16
3.5.1 Symbology Parameter	16
3.5.2 Printing Size	16
3.5.3 Printing Position	16
3.5.4 Data Format	17
3.6 QR CODE Printing	19
3.6.1 QR CODE Printing	19
3.6.2 Printing Size	19
3.6.3 Error Correction Level	19
3.6.4 Printing Position	19
3.7 Power Condition Reports	20
3.8 Synchronous Processing	20
3.9 Printing Position	20
3.10 Electronic Logo Function (NVRAM)	21
3.11 Printable Bitmap Types and Sizes	21
3.12 Maintenance Counter	22
3.13 Automatic Recovery Function	22
3.14 Output without Flow Control on the USB/Ethernet Interfaces	22
3.15 About paper removal waiting mechanism and operation.	23
SECTION 4. WARNINGS	24

Section 1. Introduction

This manual describes the method of use and related items, as well as machine-specific precautions, when the EPSON TM-L90LinerFree Series POS Printers are used with the EPSON OPOS ADK program.

This manual applies to the following devices.

Registration **without** Taken sensor.

	DeviceName	
Serial	TM-L90LinerFree	TM-L90LinerFreeM
Parallel	TM-L90LinerFreeP	TM-L90LinerFreePM
USB	TM-L90LinerFreeU	TM-L90LinerFreeMU
Ethernet	TM-L90LinerFreeE	TM-L90LinerFreeME

Registration **using** Taken sensor.

	DeviceName	
Serial	TM-L90LinerFree TSON	TM-L90LinerFreeM TSON
Parallel	TM-L90LinerFreeP TSON	TM-L90LinerFreePM TSON
USB	TM-L90LinerFreeU TSON	TM-L90LinerFreeMU TSON
Ethernet	TM-L90LinerFreeE TSON	TM-L90LinerFreeME TSON

Note: TSON means **T**aken **S**ensor is **ON**.

Please check ["3.15 About paper removal waiting mechanism and operation"](#) for details.

Before reading the manual, see the following explanation about the characteristic of the TM-L90LinerFree models.

- Station: Receipt (Line Thermal 203 dpi X 203 dpi)

Throughout the manual, the various model names will be referred to as TM-L90LinerFree.

Compatibility mode

The compatibility mode for upward compatibility was added in OPOS Ver2.60.

For the details of the compatibility mode, please refer to "EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE Compatibility Mode".

Section 2. Details on Settings

This section describes connection configurations and how to make the settings for the TM-L90LinerFree printers.

2.1 References of Firmware Versions

Refer to the release notes (Relnote.txt).

2.2 DIP Switches Settings

Confirm that the following settings have been made correctly.

1) Serial port

DIP-SW1

No.	Setting	
1	OFF	Settable
2	ON	Settable
3	OFF	Fixed at OFF
4	OFF	Fixed at OFF
5	OFF	Settable
6	OFF	Settable
7	ON	Settable
8	OFF	Settable

- Set DIP-SW1-1 (Power button function).
- If this DIP Switch is ON, the power button is disabled.
- Set DIP-SW1-2 (Interface condition selection).
- If this DIP Switch is ON, communications settings are set via DIP Switches. If the DIP Switch is OFF, Memory Switches are used.
- Set DIP-SW1-3 (Handshake) to DTR/DSR.
- Set DIP-SW1-4 (Bit length) to 8 bits.
- Set DIP-SW1-5 to DIP-SW1-8 accordance with the port information.
- The described set values are the default values. For the details, refer to the product manual of the POSPrinter. Also, if these settings are changed, make sure to change the port information using the SetupPOS utility.

2) Parallel Port

DIP-SW1

No.	Setting	
1	OFF	Settable
2	OFF	Fixed at OFF
3	OFF	Fixed at OFF
4	OFF	Fixed at OFF
5	OFF	Fixed at OFF
6	OFF	Fixed at OFF
7	OFF	Fixed at OFF
8	OFF	Fixed at OFF

- Set DIP-SW1-1 (Power button function).
- If this DIP Switch is ON, the power button is disabled.
- Make other settings in accordance with the settings described above.

3) USB Port

DIP-SW1

No.	Setting	
1	OFF	Settable
2	OFF	Fixed at OFF
3	OFF	Fixed at OFF
4	OFF	Fixed at OFF
5	OFF	Fixed at OFF
6	OFF	Fixed at OFF
7	OFF	Fixed at OFF
8	OFF	Fixed at OFF

- Set DIP-SW1-1 (Power button function).
- If this DIP Switch is ON, the power button is disabled.
- Make other settings in accordance with the settings described above.

4) Ethernet Port

DIP-SW1

No.	Setting	
1	OFF	Settable
2	OFF	Fixed at OFF
3	OFF	Fixed at OFF
4	OFF	Fixed at OFF
5	OFF	Fixed at OFF
6	OFF	Fixed at OFF
7	OFF	Fixed at OFF
8	OFF	Fixed at OFF

- Set DIP-SW1-1 (Power button function).
- If this DIP Switch is ON, the power button is disabled.
- Make other settings in accordance with the settings described above.

2.3 Port Information

1) Port information when serial port is used

The port information that can be set with the SetupPOS utility is as follows.

Item	Setting range
Baud rate [bps]	2400,4800,9600,19200,38400 ^{*1} , 57600 ^{*1} ,115200 ^{*1}
Bit length [bit]	8
Parity	NONE, ODD, EVEN
Stop bit [bit]	1
Handshake	DTR/DSR

^{*1} These Baud rate require setting via Memory Switch.

The default settings are as shown in the following table.

Item	Setting range
Baud rate [bps]	19200
Bit length [bit]	8
Parity	NONE
Stop bit [bit]	1
Handshake	DTR/DSR

2) Port information when using parallel port

Not applicable

3) Port information when using USB port

Not applicable

4) Port information when using Ethernet port

Not applicable

2.4 Device Settings

The following explanation is about the settings for TM-L90LinerFree.

2.4.1 Usable Device Specific Settings

For the TM-L90LinerFree, the following device specific settings are settable by the SetupPOS utility. For the detail, please refer to the Section 2 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”.

Tab	Settings
General	Disable panel buttons
	Assume print complete when data output finishes
	Homogenize Error Codes ^{*1}
	Ignore firmware version check
	Output complete timeout
Bitmap	TMFlogo...
Color Bitmap	Halftone: Method
	Halftone: Brightness
	Color: Primary
Status Log	ERROR
	OFFLINE
	Log file name (include full path)
	Maximum file size [KB]
Default Value ^{*2}	Multilingual font
Options	44 characters per line
	42 characters per line
	30 characters per line
	Auto Scaling mode
	Default
Paper	Paper Type
	Paper Width [mm]: LineWidth [dot]

^{*1} The settings can be changed when using a connection other than serial.

^{*2} Available only for the Multilingual character model.

2.4.2 Multilingual font Setting

The TM-L90LinerFree Multilingual character models support the following font type.

- CHINA GB18030
- TAIWAN BIG-5

The default paper type is set to CHINA GB18030.

2.4.3 Options

A column compatible function can be set. The column compatible function has the following five modes.

- 44 characters per line
- 42 characters per line
- 30 characters per line
- Auto Scaling mode
- Default

44 characters per line and 42 characters per line can be used only when the paper width is set to 80mm on the Paper tab. 30 characters per line can be used only when the paper width is set to 58mm on the Paper tab. Auto Scaling mode can be used only when the paper width is set to 40mm on the Paper tab. If any combination other than these is set, the printer will operate on the Default settings. After initialization, these settings are ignored, since the printer will operate on device settings.

The column compatible function will be mapped as indicated below.

- When TM-T88 compatible mode is enabled, the function is mapped to 44 characters per line of 80mm.
- When Auto Scaling is enabled, the function is mapped to Auto Scaling mode of 40mm.

Section 3. Function Details

This section describes the functions of the TM-L90LinerFree printers in details. Supplementary explanation of the parts not described in detail in the "UPOS" is also given here.

3.1 Property Set Values and Default Values

The following explanation is about the property set values and the default values.

3.1.1 Capability Set Values

The following values are the Capability set values.

Capability Name	Set Value
CapTransaction	TRUE
CapCoverSensor	TRUE
CapConcurrentRecSlp	FALSE
CapConcurrentJrnSlp	FALSE
CapConcurrentJrnRec	FALSE
CapConcurrentPageMode	FALSE
CapCharacterSet	PTR_CCS_UNICODE *1
CapMapCharacterSet	TRUE *2
CapJrnUnderline	FALSE
CapJrnNearEndSensor	FALSE
CapJrnItalic	FALSE
CapJrnEmptySensor	FALSE
CapJrnDwideDhigh	FALSE
CapJrnDwide	FALSE
CapJrnDhigh	FALSE
CapJrnColor	0
CapJrnCartridgeSensor	0
CapJrnBold	FALSE
CapJrn2Color	FALSE
CapJrnPresent	FALSE
CapRecPageMode	TRUE
CapRecUnderline	TRUE
CapRecStamp	FALSE
CapRecRotate180	TRUE
CapRecRight90	TRUE
CapRecPapercut	TRUE
CapRecNearEndSensor	FALSE
CapRecMarkFeed	0
CapRecLeft90	TRUE
CapRecItalic	FALSE

CapRecEmptySensor	TRUE
CapRecDwideDhigh	TRUE
CapRecDwide	TRUE
CapRecDhigh	TRUE
CapRecColor	PTR_COLOR_PRIMARY
CapRecCartridgeSensor	0
CapRecBold	TRUE
CapRecBitmap	TRUE
CapRecBarCode	TRUE
CapRec2Color	FALSE
CapRecPresent	TRUE
CapRecRuledLine	FALSE
CapSlpUnderline	FALSE
CapSlpRotate180	FALSE
CapSlpRight90	FALSE
CapSlpNearEndSensor	FALSE
CapSlpLeft90	FALSE
CapSlpItalic	FALSE
CapSlpEmptySensor	FALSE
CapSlpDwideDhigh	FALSE
CapSlpDwide	FALSE
CapSlpDhigh	FALSE
CapSlpColor	0
CapSlpCartridgeSensor	0
CapSlpBothSidesPrint	FALSE
CapSlpBold	FALSE
CapSlpBitmap	FALSE
CapSlpBarCode	FALSE
CapSlp2Color	FALSE
CapSlpFullslip	FALSE
CapSlpPresent	FALSE
CapSlpPageMode	FALSE
CapSlpRuledLine	FALSE

*1 If CHINA GB18030 character model or TAIWAN BIG-5 character model
 “PTR_CCS_KANJI” is set.

*2 If CHINA GB18030 character model or TAIWAN BIG-5 character model “FALSE” is set.

3.1.2 List Properties

The List Properties are explained in the following.

List Property	Settings
CharacterSetList	"255,437,850,852,858,860,863,865,866,998,999,1252" *1 *2
JrnLineCharsList	""
RecLineCharsList	
Paper Width = 80.0mm and Default :	"48, 64"
Paper Width = 80.0mm and 44 characters per line :	"44, 57"
Paper Width = 80.0mm and 42 characters per line :	"42, 55" "46, 61" *2
Paper Width = 58.0mm and Default :	"42, 60" "32, 42" *2
Paper Width = 58.0mm and 30 characters per line :	"30, 40"
Paper Width = 40.0mm and Default :	"23, 31"
Paper Width = 40.0mm and Auto Scaling mode :	"40" "23, 31" *2
SlpLineCharsList	""
RecBarCodeRotationList	"0,R90, L90, 180"
RecBitmapRotationList	"0,R90, L90, 180"
SlpBarCodeRotationList	""
SlpBitmapRotationList	""
FontTypefaceList	""

*1 When the CapCharacterSet property is set to "PTR_CCS_UNICODE," "997" is added to the list. When CharacterSet is set to "997," all characters loaded in the device are allocated to Unicode for printing. However, the BinaryConversion property should be set to "OPOS_BC_NONE" when printing with Unicode.

*2 If Multilingual character model, "936" or "950" is added to the list.

*3 Multilingual character model only.

3.1.3 Width and Height Properties

The width and height properties are explained in the following.

Property	Settings		
	Default Value	Maximum value [dot]	Minimum value [dot]
RecLineSpacing	30 ^{*4}	127 ^{*5}	24 ^{*1}
JrnLineSpacing	X	X	X
SlpLineSpacing	X	X	X
SlpLineHeight [dot]	X		
RecLineHeight ^{*6} [dot]	24,17		
JrnLineHeight [dot]	X		
SlpLineWidth [dot]	X		
RecLineWidth [dot]			
Paper Width = 80.0mm and Default	576		
Paper Width = 80.0mm and 44 characters per line			
Paper Width = 80.0mm and 42 characters per line	552		
Paper Width = 58.0mm and Default	420		
Paper Width = 58.0mm and 30 characters per line	400		
Paper Width = 40.0mm	280		
JrnLineWidth [dot]	X		
RecSidewaysMaxLines ^{*3}	RecLineWidth/RecLineSpacing		
RecSidewaysMaxChars			
Paper Width = 80.0mm and Default	FontA : 123 FontB : 164		
Paper Width = 80.0mm and 42 characters per line			
Paper Width = 80.0mm and 44 characters per line	FontA : 113 / 123 ^{*7} FontB : 147 / 164 ^{*7}		
Paper Width = 58.0mm and Default	FontA : 147 / 113 ^{*7} FontB : 210 / 147 ^{*7}		
Paper Width = 58.0mm and 30 characters per line	FontA : 113 FontB : 147		
Paper Width = 40.0mm and Default	FontA : 123 FontB : 164		
Paper Width = 40.0mm and Auto Scaling mode	105 FontA : 61 ^{*7} FontB : 82 ^{*7}		
RecLinesToPaperCut	6 ^{*2}		
SlpSidewaysMaxLines	X		
SlpSidewaysMaxChars	X		
SlpMaxLines	X		

X: No settings

- *1 In the case of a line thermal station, the Line Spacing setting is identical with the height of the characters which means that it can be set at up to 17 when Font B is selected.
- *2 It can be changed by the settings of the RecLineSpacing or the character height.
- *3 It can be changed by the settings of the RecLineSpacing or the RecLineHeight. The value differs accordance with the selected paper width.
- *4 If the column compatible function is set to a paper width of 40mm and Auto Scaling mode, the default value for LineSpacing will be 17.
- *5 If the column compatible function is set to a paper width of 40mm and Auto Scaling mode, the max value for LineSpacing will be 62.
- *6 If the column compatible function is set to a paper width of 40mm and Auto Scaling mode, the RecLineHeight will be 17.
- *7 Multilingual character model only.

3.1.4 Common Property Strings

The Device information properties are described below.

I/F	DeviceName	DeviceDescription
S	TM-L90LinerFree	EPSON TM-L90LinerFree POS Printer
	TM-L90LinerFreeM	EPSON TM-L90LinerFreeM POS Printer
P	TM-L90LinerFreeP	EPSON TM-L90LinerFreeP POS Printer
	TM-L90LinerFreePM	EPSON TM-L90LinerFreePM POS Printer
U	TM-L90LinerFreeU	EPSON TM-L90LinerFreeU POS Printer
	TM-L90LinerFreeMU	EPSON TM-L90LinerFreeMU POS Printer
E	TM-L90LinerFreeE	EPSON TM-L90LinerFreeE POS Printer
	TM-L90LinerFreeME	EPSON TM-L90LinerFreeME POS Printer

I/F indicate the connected interface.

The following is the list of the four connecting interfaces.

S: Serial

P: Parallel

U: USB

E: Ethernet

3.1.5 PageMode Print Properties

The Device information properties are described below.

Property	Station ^{*2}		
	Journal	Receipt	Slip
PageModeArea			
Paper Width = 80.0mm and Default	-	"576", "1476"	-
Paper Width = 80.0mm and 44 characters per line			
Paper Width = 80.0mm and 42 characters per line	-	"552", "1476"	-
Paper Width = 58.0mm and Default	-	"420", "1476"	-
Paper Width = 58.0mm and 30 characters per line	-	"400", "1476"	-
Paper Width = 40.0mm and Default	-	"280", "1476"	-
Paper Width = 40.0mm and Auto Scaling mode	-	"280", "738"	-
PageModeDescriptor ^{*1}	-	BM/BC/BMR/BCR	-

^{*1} Following setting values are used for the PageModeDescriptor property.

- BM : Bitmap printing is available.
- BC : Barcode printing is available.
- BMR : Rotated printing of bitmap is available.
- BCR : Rotated printing of barcode is available.

^{*2} If the Station's CapRecPageMode and/or CapSlpPageMode property values are FALSE, the PageModeArea property shall have " " and the PageModeDescriptor property shall have "0" respectively as a setting value.

3.2 Methods

The following explanation is about supported/unsupported Methods, and the detailed information.

Method	Supported/ Unsupported		PageMode printing	
	Paper Width = 80.0mm Paper Width = 58.0mm Paper Width = 40.0mm and Default	Paper Width = 40.0mm and Auto Scaling mode	Paper Width = 80.0mm Paper Width = 58.0mm Paper Width = 40.0mm and Default	Paper Width = 40.0mm and Auto Scaling mode
PrintNormal	O		O	
PrintTwoNormal	X		X	
PrintImmediate	O		O *2	
PrintBarCode	O		O *3	
PrintBitmap	O		O *4	
PrintMemoryBitmap	O		O *4	
CutPaper	O (1~100: One point remains uncut / Full cut *1)		X	
MarkFeed	X		X	
ChangePrintSide	X		X	
ValidateData	O		O	
TransactionPrint	O		O	
SetLogo	O		O	
SetBitmap	O		O	
RotatePrint	O	X	X	
EndRemoval	X		X	
BeginRemoval	X		X	
EndInsertion	X		X	
BeginInsertion	X		X	
ClearPrintArea	O	X	O	X
PageModePrint	O	X	O	X
DrawRuledLine	X		X	

O: Supported

X : Unsupported

*1 Full cut (completely cut) is possible as a dealer option.

*2 If the specified Station is ready to print, the printing data shall not be stored in the PageMode printing buffer but, instead, go straight to printing. If the Station is not ready to print, an error is returned.

*3 If other than "LEFT" is specified for the printing position of barcode, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

*4 If other than "LEFT" is specified for the printing position of bitmap, the printing shall be done, regardless of the PageModeHorizontalPosition property setting, based on the PageModePrintArea property setting in the horizontal direction.

3.3 Escape Sequences

The following figure is about supported/unsupported Escape Sequences.

Escape Sequence	Receipt		PageMode printing	
	Paper Width = 80.0mm Paper Width = 58.0mm Paper Width = 40.0mm and Default	Paper Width = 40.0mm and Auto Scaling mode	Paper Width = 80.0mm Paper Width = 58.0mm Paper Width = 40.0mm and Default	Paper Width = 40.0mm and Auto Scaling mode
#P	0~100		X	
#fP	0~100		X	
#sP	X		X	
sL	X		X	
#B	O		O	
tL	O		O	
bL	O		O	
[*]#R	O		O	
#IF	0~9999		O	
#uF	0~ approx. 50 cm		O	
#rF Maximum [inch]	X		X	
[*]#E	0~65535		X	
#fT	X		X	
[!]bC	O		O	
#uC	1~2		O	
[!]iC	X		X	
#rC	1		O	
[!]rvC	O		O	
#sC	X		X	
#fC	X		X	
[!]tbC	X		X	
[!]tpC	X		X	
1C	O		O	
2C	O	X	O	X
3C	O	X	O	X
4C	O	X	O	X
#hC	1~8	X	O	X
#vC	1~8	X	O	X
cA	O	X	O ^{*1}	X
rA	O	X	O ^{*1}	X
lA	O	X	O	X
#stC	1	X	1	X
!stC	O	X	O	X
*#dL	X		X	
N	O		O	

O: Supported

X : Unsupported

Numbers: Settable range

^{*1} Regardless of the PageModeHorizontalPosition property setting, center or right adjust what is to be printed based on the PageModePrintArea property setting in the horizontal direction.

3.4 Printable Barcode Type

The TM-L90LinerFree models allow the following barcode types.

- Code 128
- Code 128 Parsed
- Code 93
- Codabar
- ITF
- Code 39
- JAN 13 (EAN 13)
- JAN 8 (EAN 8)
- UPC-E
- UPC-A
- PDF417
- MAXI CODE
- QR CODE

For the PDF 417 type, the maximum height is limited to 1476 dots.

3.5 MAXI CODE Printing

3.5.1 Symbology Parameter

When printing MAXI CODE, set the Symbology parameter to one of the following values.

PTR_BCS_MAXICODE : Print using MAXI mode 2.

PTR_BCS_OTHER + 0 : Print using MAXI mode 3.

PTR_BCS_OTHER + 1 : Print using MAXI mode 4 or 5. The mode is set to 4 or 5 automatically depending on the length of the Data parameter. (If the data is long, then the data correction level is lowered for printing.)

PTR_BCS_OTHER + 2 : Print using MAXI mode 6.

3.5.2 Printing Size

Because the size of MAXI CODE is fixed, printing is done at a fixed size that is unaffected by the Width and Height parameters. An error occurs only when the Width and Height parameters fall below zero. If the two dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS_E_ILLEGAL is returned and at this moment ResultCodeExtended becomes zero.

3.5.3 Printing Position

Like the one dimensional barcode, the print position of the two dimensional barcode is the specified position.

3.5.4 Data Format

3.5.4.1 Mode 2

In the case of mode 2, because the format of header + primary message + secondary message is fixed, data for the Data parameter must follow this format.

The header part contains the following data, which can be omitted.

"[> RS 01 GS yy" (In hexadecimal: 0x5B 0x29 0x3E 0x1E 0x30 0x31 0x1D 0x.. 0x..)

yy is '0' to '9' (0x30 to 0x39)

The primary message part contains the following data.

"Postal Code" GS "ISO Country Code" GS "Service Class Code" GS

Field	Length (byte)	Type
Postal Code	1 to 9	Number (0x30 to 0x39)
ISO Country Code	1 to 3	Number (0x30 to 0x39)
Service Class Code	1 to 3	Number (0x30 to 0x39)

For the secondary message, you can freely specify any data from 0x01 to 0xFF, and the data can be omitted. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can more or less be printed, it tries to print the data; if the length is more than that, then an error occurs. (For the secondary message, an error occurs if the data length is more than 70 bytes.)

3.5.4.2 Mode 3

In the case of mode 3, except for the format of the primary message, it is same as mode 2. The primary message of mode 3 has the following type of data.

"Postal Code" GS "ISO Country Code" GS "Service Class Code" GS

Field	Length (byte)	Type
Postal Code	1 to 6	Number (0x30 to 0x39) A-Z space "\$%&'()*+,-./
ISO Country Code	1 to 3	Number (0x30 to 0x39)
Service Class Code	1 to 3	Number (0x30 to 0x39)

3.5.4.3 Modes 4 and 5

0x01 to 0xFF can be specified to the Data parameter, and there is no restriction on the format. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can more or less be printed, it tries to print the data; if the length is more than that, then an error occurs. (An error occurs if Data is zero byte or more than 80 bytes.)

Mode 4 differs from mode 5 in the error correction level. As much as possible, OPOS uses the higher error correction level. Therefore, if the data amount is small (less than 50 bytes), OPOS uses mode 5 (the one with a higher error correction level).

3.5.4.4 Mode 6

0x01 to 0xFF can be specified to the Data parameter, and there is no restriction on the format. Since the length of the encoded data is not known, the data length cannot be correctly verified. For this reason, if the printer determines, after examining the original data length, that the data can more or less be printed, it tries to print the data; if the length is more than that, then an error occurs. (An error occurs if Data is zero byte or more than 80 bytes.)

3.6 QR CODE Printing

3.6.1 QR CODE Printing

When printing QR CODE, set the Symbology parameter to one of the following value.

PTR_BCS_QRCODE : Print using QR CODE model 2.

PTR_BCS_OTHER + 3 : Print using QR CODE model 1 (old specification, used for maintaining compatibility).

PTR_BCS_OTHER + 4 : Print using QR CODE model 2.

3.6.2 Printing Size

Because the width and length of QR CODE are the same, printing is done to the inner part at a size closest to it by using the value specified by the Width parameter. Therefore, the height of print is not affected by the Height parameter. If the Height parameter is less than 0, an error occurs.

The print size is determined by the version of QR and the size of the module. Because the version of QR is determined by the data length and type, you can use the size of the module to adjust the print size. If the two dimensional barcode cannot fit into the print area (depending on the paper width, layout settings, etc.) then OPOS_E_ILLEGAL is returned and at this moment ResultCodeExtended becomes zero.

For QR, it differs from other two dimensional barcodes; if the encoded data result is not known, then the print width cannot be obtained. If the print width cannot be obtained, the page mode range for 90-degree rotated printing cannot be specified. Therefore, within OPOS it calculates the number of code words of the encoded data. Because of this reason, data amount can be correctly verified.

3.6.3 Error Correction Level

Error correction level is fixed at 7%.

3.6.4 Printing Position

Like the one dimensional barcode, the print position of the two dimensional barcode is the specified position.

3.7 Power Condition Reports

The TM-L90LinerFree models support Power Condition Report as follows.

Powered on reporting: Supported.

Powered off reporting: Supported.

3.8 Synchronous Processing

The TM-L90LinerFree models support the Process ID for the Synchronous Processing.

3.9 Printing Position

The TM-L90LinerFree models support the function for setting printing position.

Function	Receipt
Left margin	O
Print position	O

O: Supported

X : Unsupported

When the left margin setting function is supported, it is possible to specify the horizontal printing position of the bitmap or barcode by dots unit.

When the printing position settings are supported, it is possible to specify the horizontal printing position of the text, bitmap, or the barcode to the left, center, or the right side of the paper.

3.10 Electronic Logo Function (NVRAM)

The TM-L90LinerFree models feature a function for electronic logo. To use the electronic logo function (NVRAM), start “TMFlogo utility” from the “Device Specific Settings” of SetupPOS utility, and register image files (BMP style) at the function in advance. For the details of the registration, please refer to the “Help” of “TMFlogo utility” and/or “EPSON OPOS ADK MANUAL User’s Manual TMFlogo Utility”

To print the registered image file, please use the following DirectIO.

PTR_DI_FLASH_BITMAP

PTR_DI_FLASH_BITMAP2

For the details of the printing, please refer to Section 4 of “EPSON OPOS ADK APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”. The available NVRAM size for the TM-L90LinerFree is 393216 bytes.

3.11 Printable Bitmap Types and Sizes

The TM-L90LinerFree models support the following bitmap commands. For the detail, please refer to the Section 3 of “EPSON OPOS ADK MANUAL APPLICATION DEVELOPMENT GUIDE POSPrinter (TM Series)”. The allowance ranges for bitmaps are as follows.

Bitmap command type	Allowance range		
	x (x x 8 dots)	y (y x 8 dots)	xy
Download bitmap	1~2040	1~384	Receipt: <= 98304
Raster bitmap	1~1024	1~831	

- Even if meet with the limitation described above, a bitmap that extend the paper width cannot be printed.
- When a height of the raster bitmap expands the value described above, the SO (Service Object) will automatically separate the bitmap data into multiple bitmaps, then print the multiple bitmaps data as one connected bitmap.

3.12 Maintenance Counter

The TM-L90LinerFree models feature a maintenance counter function for retaining an operation log of the printer. The following chart shows the available maintenance counters for the TM-L90LinerFree.

Counter number Hexadecimal	Counter	Unit	Max. Value	Counter Type
14	Paper feed in number of lines: Roll paper	Lines	143,165,576	Resettable
15	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Resettable
32	Number of auto-cutter operations	Times	4,294,967,295	Resettable
46	Uptime of product	Hours	71,582,788	Resettable
94	Number of paper feed lines: Roll paper	Lines	143,165,576	Cumulative
95	Number of times head timing pulse: Roll paper	Times	4,294,967,295	Cumulative
B2	Number of auto-cutter operations	Times	4,294,967,295	Cumulative
C6	Uptime of product	Hours	71,582,788	Cumulative

3.13 Automatic Recovery Function

The TM-L90LinerFree models feature a function for automatic recovery when the power is turned on again after an interruption of power. Recovery processing is performed automatically when the printer's power is turned on again after an interruption. The recovery processing restores the printer to the condition it was in before the power was turned off.

3.14 Output without Flow Control on the USB/Ethernet Interfaces

The TM-L90LinerFree models support outputting without flow control on the USB/Ethernet interfaces.

3.15 About paper removal waiting mechanism and operation.

TM-L90LinerFree has a model equipped with a "paper removal waiting mechanism".

To use this function, select "TM-L90LinerFree_TSON" when registering the device in the SetupPOS utility as an example.

If this mechanism is enabled, the following error will occur if the print method is executed without removing the paper after executing the CutPaper method.

ResultCode:OPOS_E_EXTENDED,

ResultCodeExtended:OPOS_EPTR_LABEL_REMOVAL

Note1: The error state is canceled by removing the paper.

Section 4. Warnings

This section describes precautions in use of TM-L90LinerFree.

- When a parallel I/F is used please set Busy Condition of Memory SW1-3 to ON (Buffer full).